

Calendered, rigid PVC film. The formulation of our product is in compliance with Regulation (EU) No 10/2011. The rest monomer content regarding Vinylchlorid is max. 1,0 ppm. The film complies with the guideline 94/62 EC ("Packaging and Packaging waste") and is suitable for direct contact with foodstuffs.*

* except for surface 304x and 504x, which is technical quality

Characteristics Opaque rigid PVC film, high impact modified. Suitable for offset UV, digital-, screen-, flexo- and gravure printing.

Surface finish	gls/gls (2020)	gls/hgl (202E)	smt/cmt (3040)	mtt/gls (5020)	mtt/smt (5030)	mtt/cmt (5040)	mtt/mtt (505R)
Thickness range (mm)	0,100 - 1,000	0,200 - 1,000	0,200 - 0,450	0,150 - 0,500	0,150 - 0,500	0,150 - 0,600	0,150 - 0,850

Embossings **	Fine	Grob 1	Grob 2
Roughness (Rz µm)	3 - 6	10 - 14	20 - 30

** further embossings upon request

Colours Standard: white 1522, white 1305 (extra opaque)
Colours according to the colour swatch

Properties	Value		Unit	Test method
Thickness tolerances				In accordance to DIN ISO 4593 (95% of all measurements)
< 0,200 mm	±10		%	
0,200 – 0,400 mm	± 7			
> 0,400 mm	± 5			
Density	1,32 ± 0,02 (without pigments)		g/cm³	DIN EN ISO 1183-1:2004
Tensile impact strength	> 650 (surface gls/gls)		kJ/m²	DIN EN ISO 8256
Tensile strength	> 40		N/mm²	DIN EN ISO 527-1-3
Vicat softening point	74 ± 2		°C	DIN EN ISO 306 procedure VST/B50 as pressed sheet
MD expansion due to heat ***	(gls/gls)	(mtt/mtt)	%	In accordance to DIN 53377 (140°C/10min)
< 0,200 mm	max. - 7	max. -12		
0,200 – 0,400 mm	max. - 5	max. - 8		
> 0,400 mm	max. - 4	max. - 7		
*** +3% in case of embossed films				
Surface tension	glz/glz (2020) mtt/mtt (505R) mtt/mtt (505R)	≥ 34 both sides ≥ 38 roll-sides ≥ 36 air-sides	nN/m (dyn/cm)	In accordance to DIN ISO 8296:2008-03 measured with inks (pens)

Processing advice:

To avoid static, the film should be processed at room temperature of 20 to 23°C and a relative humidity between 50 - 60 %.

Storage conditions:

We recommend storing in original packaging at room temperature below 30°C not directly exposed to sun light and humidity. After transport and storage in cold temperature, acclimatisation of 1 hour per reel diameter or stacking height is necessary.