

Calendered, rigid PVC film. The formulation of our product is in compliance with Regulation (EU) No 10/2011. The rest monomer content regarding Vinylchlorid is max. 1,0 ppm. The film complies with the guideline 94/62 EC ("Packaging and Packaging waste") and is suitable for direct contact with foodstuffs.*

* except for surface 504x, which is technical quality

Characteristics Transparent rigid PVC film, impact modified. Suitable for offset UV-, digital-, screen-, flexo- and gravure printing. An anti-glare effect and scratch resistance can both be achieved with an embossed surface.

Surface finish	gls/gls (2020)	mtt/gls (5020)	mtt/smt (5030)	mtt/cmt (5040)
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Thickness range (mm)	0,080 - 0,400	0,100 - 0,300	0,100 - 0,300	0,100 - 0,400
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Embossings **	Fine	Grob 1	Grob 2
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Roughness (Rz µm)	3 - 6	10 - 14	20 - 30
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** further embossings upon request

Colours Standard: transparent clear 0015
Colours according to the colour swatch

Properties	Value	Unit	Test method
Thickness tolerances			In accordance to DIN ISO 4593 (95% of all measurements)
< 0,200 mm	±10	%	
0,200 – 0,400 mm	± 7		
Density	1,34 ± 0,02 (without pigments)	g/cm ³	DIN EN ISO 1183-1:2004
Tensile impact strength	> 600 (surface gls/gls)	kJ/m ²	DIN EN ISO 8256
Tensile strength	> 46	N/mm ²	DIN EN ISO 527-1-3
Vicat softening point	77 ± 2	°C	DIN EN ISO 306 procedure VST/B50 as pressed sheet
MD expansion due to heat ***	(gls/gls)		
< 0,100	max. -15	%	In accordance to DIN 53377 (140°C/10min)
< 0,200 mm	max. - 7		
0,200 – 0,400 mm	max. - 5		
*** +3% in case of embossed films			
Surface tension	gls/gls (2020) ≥ 34 both sides	nN/m (dyn/cm)	In accordance to DIN ISO 8296:2008-03 measured with inks (pens)

Processing advice:

To avoid static, the film should be processed at room temperature of 20 to 23°C and a relative humidity between 50 - 60 %.

Storage conditions:

We recommend storing in original packaging at room temperature below 30°C not directly exposed to sun light and humidity. After transport and storage in cold temperature, acclimatisation of 1 hour per reel diameter or stacking height is necessary.